

SAFETY WARNING! BE SURE FIREARM IS UNLOADED BEFORE YOU START.

Follow these instructions carefully when attaching Steadyhold vertical grip. Make sure grip swivel is fully engaged in the locked safety position. Also check the grip's swivel periodically in the field to make sure it is fully engaged. If your Steadyhold snags on an obstruction, check the grip's swivel immediately to be sure it is properly attached.

Failure to follow these safety rules could result in your Steadyhold grip detaching from the weapon, falling to the ground, causing damage to the weapon, scope and even accidentally discharging, causing injury or death to yourself or others.

STEADYHOLD installation instructions

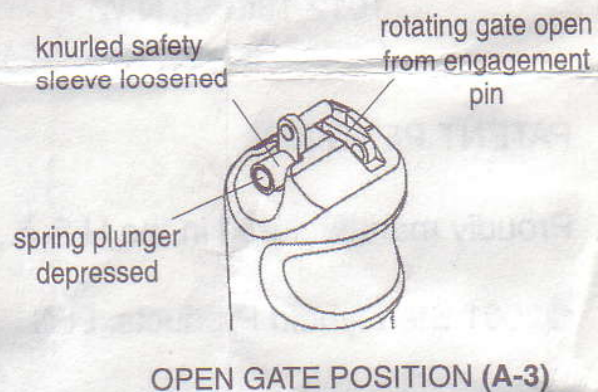
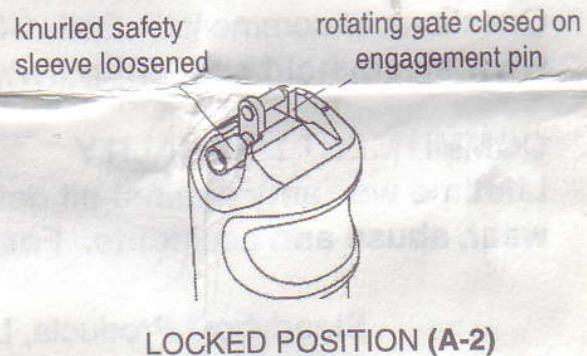
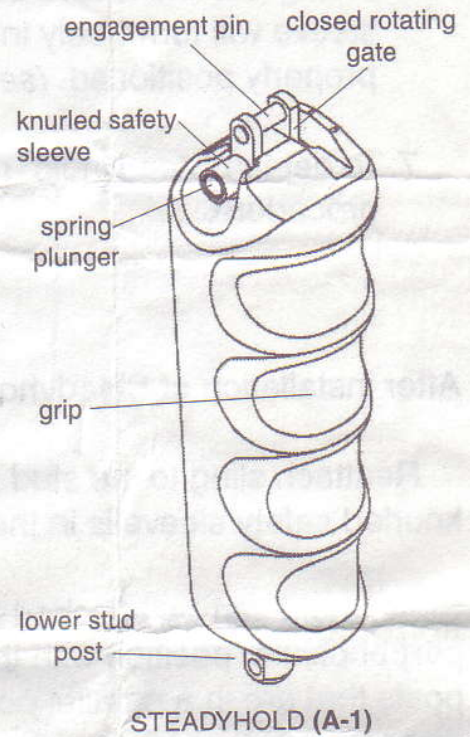
Prior to installation:

If a sling is used on the weapon, remove it from the forend stud post only. Position the stud post in the bottom of Steadyhold by aligning sling attaching hole in the same direction as the engagement pin on the top. If desired, removable thread locking compound may be applied to keep stud post in position.

Instructions for attaching Steadyhold :

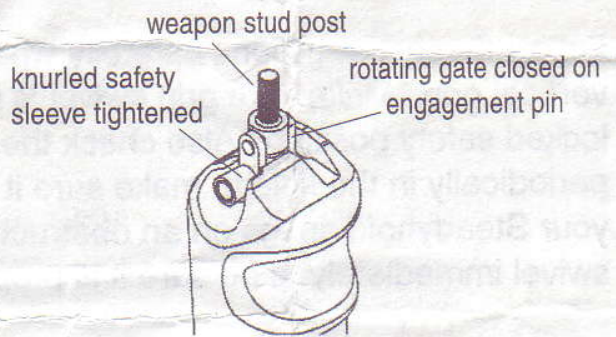
1. Place finger on top of knurled safety sleeve and with minimal pressure, engage the internal threads while rolling sleeve to the end of its' travel, ending in the locked position. (see illustration A-2)
2. Press spring plunger with end of finger.
3. Rotate gate to the full open position and release plunger. (see illustration A-3)
4. Insert pin into stud post base hole on weapon.
5. Press plunger in with fingertip, rotating plunger and gate until gate hole aligns with pin. Release plunger, ending in the locked position. Make sure gate fully engages pin, leaving no gap between gate and body. (see illustration A-4)

(OVER)



6. Place finger on top of sleeve, continue rolling it to the locked safety position. The sleeve will turn freely in either direction when properly positioned. (see illustration A-4)

7. To detach Steadyhold, reverse the above procedure.



ATTACHED TO WEAPON STUD POST IN LOCKED SAFETY POSITION (A-4)

After installation of Steadyhold to the weapon:

Reattach sling to the stud post located in the bottom of Steadyhold, making sure the knurled safety sleeve is in the locked safety position.

Steadyhold can be attached to stud post bases that are installed under a forend in a perpendicular position with the weapon barrel. It cannot be attached to magazine cap stud posts that are in a parallel position to the barrel. If stud post needs to be installed on weapon, purchase one of our installation kits, contact your gunsmith and check our website for additional instructions. A stud post can be installed on single shot and pump action shotgun forends. Contact your gunsmith. It is recommended that the Steadyhold swivel be oiled periodically to ensure smooth operation and prevent rust.

Questions or comments? Call 1-319-265-4431 or visit our Website at www.steadyhold.com <<http://www.steadyhold.com>>

COMMITMENT TO QUALITY

Lifetime warranty against all defects in materials and workmanship. Excludes normal wear, abuse and accidents. For replacement, ship Steadyhold prepaid to:

Steadyhold Products, LLC
Consumer Services
1012 18th St. N.W.
Cedar Rapids, Iowa 52405-2235

PATENT PENDING,

Proudly manufactured in the U.S.A.,

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